## RASEBD

supporting creativity


# PIONEERING FLEXIBLE MANUFACTURING 

## About Us

Raise3D has become a global leader in manufacturing precise and reliable 3D printers, with headquarters in the U.S.A., China, and the Netherlands.

Raise3D printers have enjoyed an award winning legacy including:"3D Printer of the Year" award from international tech authority Make magazine (along with the annual cover). All3DP, the largest global 3D printing evaluation organization, awarded Raise3D "Best 3D Printer" and "Best Large Format 3D Printer".

In addition to designing and manufacturing 3D printers used by many of the world's biggest companies, Raise3D also develops powerful slicing software (ideaMaker), an enterprise level cloud-based print management platform (RaiseCloud), and professional consulting services and technologies that result in a one-stop flexible manufacturing solution for our customers.


Pro2 Series (Page 5)


E2
(Page 21)

ideaMaker (Page 31)


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y^{2} \sin ^{x}
$$




# "With upgrades to please everyone from the extruder sawy to the fume conscious, the Pro2 is as close to set-it-and-forget-it as we've seen in a top level machine." 

Kelly Egan<br>Make Magazine

"The Pro2 is the best-in-class and possibly the best 3D printer on the market."

Sam Westin
Total 3D Printing
"The build quality of the Raise3D is outstanding, the screen a joy to work with - it's a huge step forward in usability."

Anatol Locker
All3DP

## Pro2 Series 3D Printer <br> Imagine New Possibilities



Industrial grade printers ready to integrate print factories, 24/7 production capability and customized parts on demand.


Electronic Driven, Dual Extrusion with Retracting Hot Ends; $4 \times$ Increased torque performance


Massive Build Volume

Camera / HEPA Air Filtration

32 Bit Motion Control Board

Resume Print after Power Loss or Filament Outage

0.01 mm Layer Height
(O) Diverse Filament Compatibility (Up to $300^{\circ} \mathrm{C}$ )

7-inch Touch Screen
ใ Wireless Compatibility


## Pro2

$$
12 " \times 12 " \times 11.8 \text { " }
$$

## Pro2 Plus

$12 " \times 12^{\prime \prime} \times 23.8^{\prime \prime}$

## Electronic Driven Dual Extrusion

 with Retracting Hot Ends

# Prints complex mechanical parts 

Supports a variety of multi-material prints Improves print speed

[^0]

## Think Bigger

# Up to <br> $12 \times 12 \times 23.8$ inch $305 \times 305 \times 605 \mathrm{~mm}$ 

24/7 Reliability - Multiple Fail-Safe Systems - Industrial Grade Components

# Capable of Printing a Variety of Filaments up to $300^{\circ} \mathrm{C}$ 

| PLA | ABS | HIPS |
| :--- | :--- | :--- |
| PC | TPU | TPE |
| NYLON | PETG | ASA |
| PP | PVA |  |
| Glass Fiber Infused |  |  |
| Carbon Fiber Infused |  |  |
| Metal Fill |  |  |
| Wood Fill |  |  |

## High Resolution

## Unique motion system for superior part quality and resolution

IInterchangeable nozzles: 0.2 mm nozzle for finer X/Y detail


Precise positioning:
0.78125 micron positioning resolution on $X / Y$ axis

## $\overline{\overline{\underline{\underline{7}}} \text { Unmatched layer resolution: }}$ <br> 0.01 mm layer thickness



## Intuitive User Experience

## Visual Interface / Rapid Reviewing <br> Visual Print Progress / Full Adjustment Control

7-inch Touch Screen

$\underbrace{}_{\text {Time Est. }} \left\lvert\, \begin{aligned} & \text { 07:51. } \\ & \text { Oisi }\end{aligned}\right.$



## (1) 29.3v

Percentage

Heatbed temp.


Integrated Setting Control


On-screen Assistance


Visual Model Selection

## Second Generation Power Loss Resuming

Never lose a print.

Current File: test model.gcode

We encountered a power loss during last build!

You can choose one operation from below.

## Continue current task

## Restart current task

## Cancel current task

Effortless, dependable, and accurate with optical run-out sensors and end stops.

## New Extruder with Filament

 Run-out SensorBetter grip

Dual gear driven

No slipping
$4 \times$ increased torque performance
Worry free prints
Optical run-out sensor

## Next Generation Motion Controller


400 MHz ARM Cortex-M7 32bit RISC FPU
Industrial grade components

Stand-alone motor driver 256 micro-steps driver system

Best in class reliability
Precise voltage control
Silky smooth movement
Superior thermal performance

## Remote User Interface

 Access - Monitor - ControlOperate efficiently with ideaMaker by connecting wirelessly to your Pro2 Series Printer.


## HEPA Air Filtration



Workspace friendly.
Designed to silently remove nano-particles.

## Build Plate System

## Excellent warping prevention

Even heat distribution
Longer lifetime
Easy to remove

Aerospace grade material
High temperature silicone heating bed
Magnetically-held aluminium bed
Improved 4+9 points lock system

## More <br> Features

- Built-in camera
- State of the art extruder system
- Improved factory calibration
- High quality optical end stops
- Software controlled active cooling fan
- Advanced hot end


| $\begin{aligned} & 7 \\ & \frac{7}{3} \end{aligned}$ | Pro2 |  | Pro2 Plus |  |
| :---: | :---: | :---: | :---: | :---: |
| 00200$\vdots$02 | Build Volume ( $\mathrm{W} \times \mathrm{D} \times \mathrm{H}$ ) |  |  |  |
|  | Single Extrusion Print | Dual Extrusion Print | Single Extrusion Print | Dual Extrusion Print |
|  | $\begin{gathered} 12 \times 12 \times 11.8 \mathrm{inch} \\ 305 \times 305 \times 300 \mathrm{~mm} \end{gathered}$ | $\begin{aligned} & 11 \times 12 \times 11.8 \mathrm{inch} \\ & 280 \times 305 \times 300 \mathrm{~mm} \end{aligned}$ | $\begin{gathered} 12 \times 12 \times 23.8 \mathrm{inch} \\ 305 \times 305 \times 605 \mathrm{~mm} \end{gathered}$ | $\begin{gathered} 11 \times 12 \times 23.8 \mathrm{inch} \\ 280 \times 305 \times 605 \mathrm{~mm} \end{gathered}$ |
|  | Machine Size ( $\mathrm{W} \times \mathrm{D} \times \mathrm{H}$ ) |  |  |  |
|  | $\begin{gathered} 24.4 \times 23.2 \times 29.9 \text { inch } \\ 620 \times 590 \times 760 \mathrm{~mm} \end{gathered}$ |  | $24.4 \times 23.2 \times 43.5$ inch $620 \times 590 \times 1105 \mathrm{~mm}$ |  |
| $\frac{m}{\Pi}$ $\Pi$ $\frac{7}{0}$ $\stackrel{1}{8}$ $\gtrless$ | Power Supply Input $100-240 \mathrm{~V} \mathrm{AC}, 50 / 60 \mathrm{~Hz} 230 \mathrm{~V} @ 3.3 \mathrm{~A}$ <br> Power Supply Output $24 \mathrm{~V} \mathrm{DC} 600 W$, |  |  |  |
| $\begin{aligned} & \frac{0}{0} \\ & \underset{Z}{Z} \\ & \cdots \\ & \pi \end{aligned}$ |  |  |  |  |
|  | Suppo <br> Mac | Software ideaM <br> File Types STL/O <br> Corted OS Windo <br> Code Type GCOD | MF <br> macOS/ Linux |  |
| 0 <br> $\sum_{1}^{0}$ <br> $\pi$ <br> $\pi$ <br> 0 <br> 0 <br> 0 <br> 3 <br> 0 <br> 0 <br> 7 <br> $\pi$ <br> 0 | Resume Print after | Interface 7-inch <br> Network Wi-Fi, <br> Resolution Firmw <br> Controller Atmel <br> Controller Freesc <br> Memory 1 GB <br> ard Flash 8 GB <br> OS Embed <br> Ports USB 2. | Screen net cording, no need for batt <br> Cortex-M7 400MHz FPU MX6, Quad core 1 Ghz A <br> Linux <br> Ethernet*1 | installation. <br> ocessor |

## E2 3D Printer

Precise, Reliable, and Affordable


## An easy-to-use, durable desktop 3D printer ready to

 increase precision standards, scale production, and add a powerful new manufacturing resource.

## IDEX (Independent Dual Extruders)

 Multiple Prints Simultaneously

## Mirror Mode

Produce 3D models and their inverse simultaneously, increasing productivity and reducing print time.


## Duplication Mode

Use both extruders in synchronized printing, doubling production capabilities.


## Auto Bed Leveling

Confirms the printing platform is level whenever preparing to print. ABL maintains the distance between the print nozzles and bed, creating a uniform build area.
Improves bed adhesion and print quality by allowing the extruder to adjust to even minor surface contour changes.


## Industry First Video-Assisted Offset Calibration System

Spend less time calibrating and more time printing.


## Safety Features

Opening a door is detected automatically, immediately pausing the print and keeping users safe.


## Power Saving Button

Turn off the RaiseTouch and LED lights to save energy and print throughout the night.


## Flexible Build Plate

Easily remove prints from the flexible build plate while minimizing potential print damage to quickly return to printing.


## Variety of Material Compatibility

Shortened feed paths greatly enhances the printing capability for soft materials like TPU.


More

## Features

- Power Loss Recovery
- Filament Run-out Sensor
- Remote Video Monitoring
- HEPA Air Filtration
- Remote User Interface
- 7-inch Touch Screen
- Capable of Printing a Variety of Filaments up to $300^{\circ} \mathrm{C}$




## ideaMaker Powerful Slicing Software



Model repairing


Customizable manual support

Remote management


- Rapid and efficient

Native-compiled, multi-threaded, 64-bit

- Adaptive Layer Height, Modifiers, Sequential Printing
- Automated part separation for Multi-Part prints
- Repair and optimize unprintable files
- Cut models at any axis or angle

Custom Supports/Automatically generated supports
Manual support and editing features
Create and manage profiles to easily switch between settings
Cross section viewing

- Auto-layout for multi-part printing

User friendly UI
Print in only 2 clicks

Compatible with most FFF 3D Printers Input STL/OBJ/3MF, Outputs GCODE

- Available in English, German, French, Italian, Russian, Polish, Japanese, Korea, Chinese and more



Learn from our experts

$$
\begin{gathered}
\text { In-Depth Tutorials } \\
\text { Advanced Features } \\
\text { Tips and Techniques } \\
\text { and MORE }
\end{gathered}
$$

## 满 RAISE

Expert instruction, training and tips

Subscribe free Today $\downarrow$ Raise3D

youtube.com/raise3d



## 0 <br> RaiseCloud

## A smarter way to print.



## The sky is the limit with RaiseCloud

RaiseCloud is the total management solution for enterprise level production.
Manage a network of machines and coordinate a team of users with the ease and full control of a centeralized platform.

## Efficient Printing

Private and shared storage for team collaboration and automated work orders.

## Operate Anywhere

Your complete command center all in one central hub. Total control at the click of a button.

## Total Management

Assign tasks and monitor progress with at-a-glance reports, camera monitoring and more.


## Raise3D Network






[^0]:    High repeatability ( $<0.005 \mathrm{~m}, 5$ micron)
    Lightning speed ( $<1$ second switching time)
    1.5 mm lifting distance, compatible with flexible filaments

    High reliability (tested >100,000 times)

